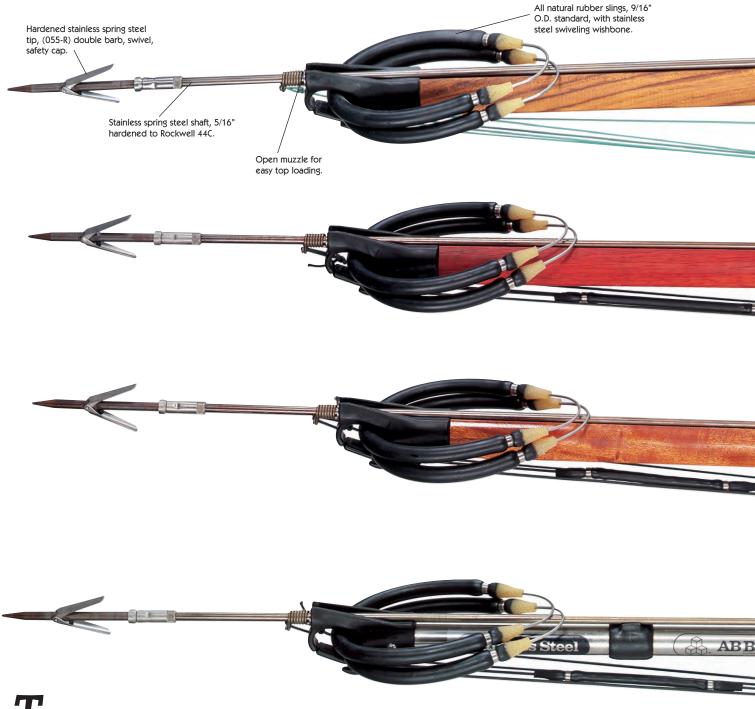


# The A.B. Biller Speargun



The A.B. Biller Speargun, built in the U.S.A. and in use all over the world, has proven itself as the foremost production speargun on today's market. The stainless steel trigger mechanism is unsurpassed in reliability and smooth action. The high grade grooved mahogany, teak, or padauk barrel provides pinpoint accuracy, easy underwater maneuverability due to its neutral buoyancy and absorbs 80% of the firing noise a metal gun will create. The importance of noise elimination when firing a speargun under water is a well known fact to most experienced and successful spearfisherman.

All A.B. Biller spearguns are provided with a stainless spring steel shaft 5/16" diameter, manufactured from a special alloy originally developed for the U.S. Navy. Heat treated to Rockwell 44C, these shafts produce a unique combination of hardness and spring tension. Two 9/16" O.D. natural rubber slings with special stainless steel swiveling wishbone and a hardened stainless spring steel double barb swivel tip are standard with A.B. Biller guns.

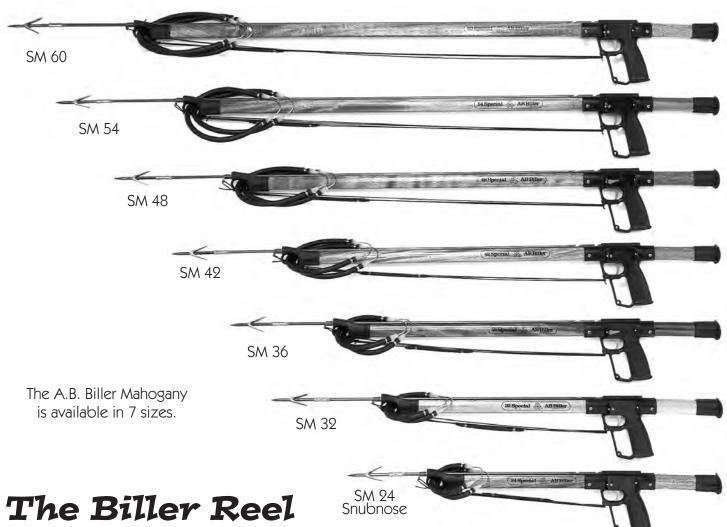
The A.B. Biller Company manufactures our spearguns in several variations and has provided the guns for many U.S. National and State Spearfishing Champions.



# The A.B. Biller Mahogany

Mahogany wood has a high strength factor compared to its weight and is very durable. It is widely used in marine applications.

All A.B.Biller spearguns are hand made. The mahogany wood receives 3 coats of polyurethane to protect it from environmental influences.





The Biller Reel is a useful accessory to all A.B. Biller spearguns, wood or metal style. Made of rugged plastic, it features a line lock and ambidextrous mounting.

BR-W Reel with

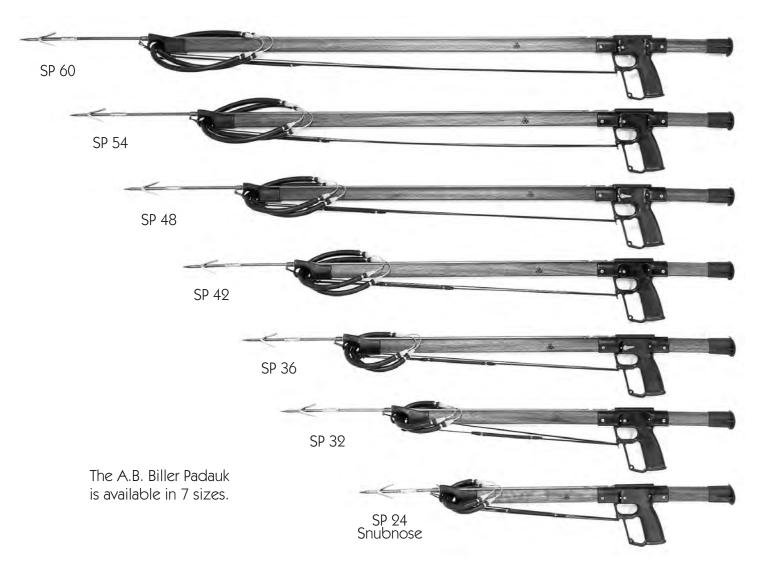
Mounting Kit for
all Wood Guns

Model #	Shaft Length	Gun Length, Muzzle to Butt
SM 60	60"	60"
SM 54	54"	55"
SM 48	48"	50"
SM 42	42"	45"
SM 36	36"	40"
SM 32	30"	35"
SM 24 Snubnose	24"	30"

## The A.B. Biller Padauk

African Padauk (pronounced paduke, with the accent on the second syllable), is characterized by swirly, interlocking grain. It is almost entirely red in color and is easily one of the truly beautiful woods of the world.

The A.B. Biller Padauk spearguns are hand made and hand-rubbed with boiled linseed oil.



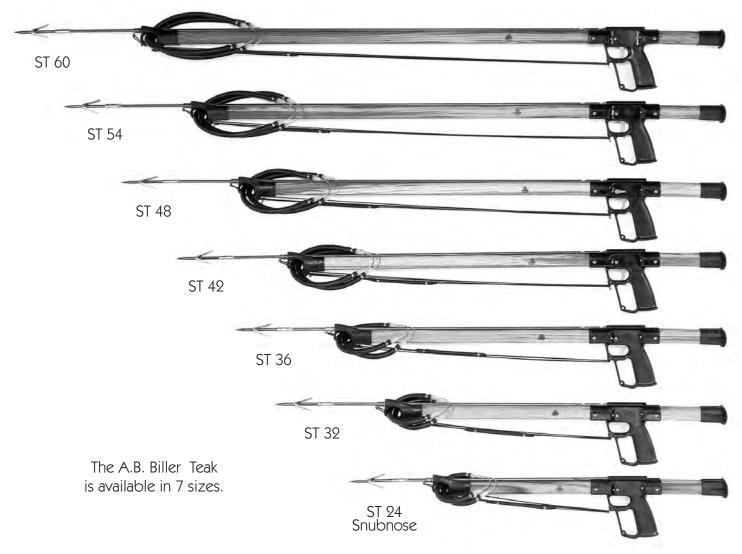


Model #	Shaft Length	Gun Length, Muzzle to Butt
SP 60	60"	60"
SP 54	54"	55"
SP 48	48"	50"
SP 42	42"	45"
SP 36	36"	40"
SP 32	30"	35"
SP 24 Snubnose	24"	30"

### The A.B. Biller Teak

Teak is one of the most valuable of all woods, but its use is limited by scarcity and high cost. Due to the heavy silicate content, it does not cause corrosion when placed next to metal, hence it is extremely useful in the building of ships. No satisfactory substitute has ever been found for Teak in this work.

The A.B. Biller Teak speargun is as beautiful as it is functional. Barrel and butt piece are carefully cut from the same piece of wood grain. The wood is hand-rubbed with boiled linseed oil.



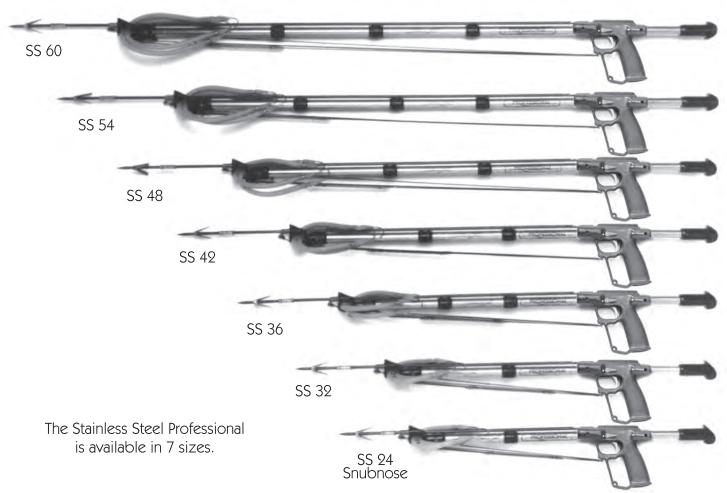
Model #	Shaft Length	Gun Length, Muzzle to Butt
ST 60	60"	60"
ST 54	54"	55"
ST 48	48"	50"
ST 42	42"	45"
ST 36	36"	40"
ST 32	30"	35"
ST 24 Snubnose	24"	30"



## The Stainless Steel Professional

In the making of A.B. Biller tubular spearguns, specially manufactured, sandblasted 1" diameter stainless steel is used exclusively. A unique sealplug prevents water seepage into the gun barrel and is guaranteed to withstand pressure to a 200' depth. One to three Nylon guide rings (depending on the length of the speargun) assures accurate and quiet projection of the shaft when released.

The stainless steel speargun is available with the same standard features as its wooden counterpart, including hardened stainless spring steel shaft; hardened stainless spring steel double barb, rockpoint, swivel tip; two 9/16" gun bands; and the redesigned grip and trigger mechanism, with a safety that can be installed to accommodate both right- and left-handed divers.



## The Biller Reel

Model #	Shaft Length	Gun Length, Muzzle to Butt
SS 60	60"	60"
SS 54	54"	55"
SS 48	48"	50"
SS 42	42"	45"
SS 36	36"	40"
SS 32	30"	35"
SS 24 Snubnose	24"	30"



The Biller Reel is a useful accessory to all A.B. Biller spearguns, wood or metal style. Made of rugged plastic, it features a line lock and ambidextrous mounting.

BR-M Reel with

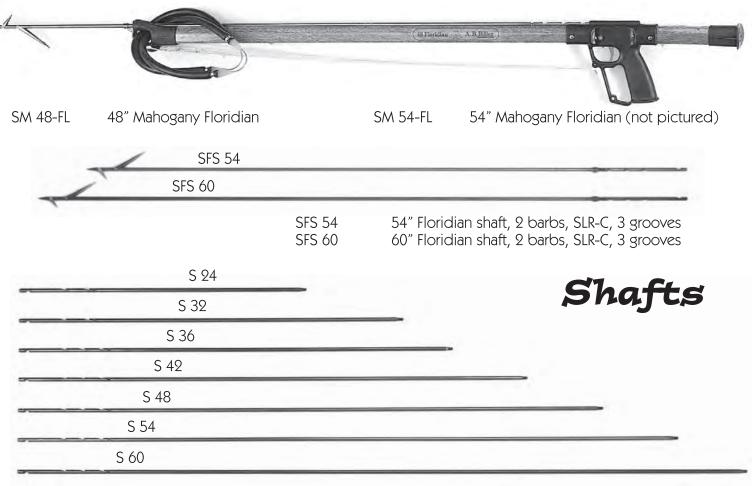
Mounting Kit for

Metal Gun

## The A.B. Biller Floridian

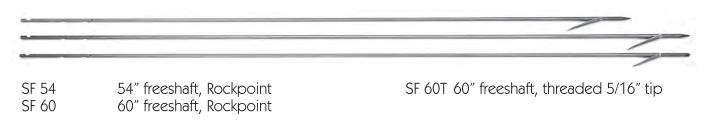
The Floridian is a result of the partnership we maintain with our patrons, their experience, knowledge and their love for the sport of underwater hunting. Designed with the ever growing open water and deep water hunters in mind, we are introducing the "Floridian" and claim that it is the longest shooting, powerful, accurate, easy to use and most affordable speargun on the market today.

A 9/32" heat treated speed shaft provides power, accuracy and extended range. Two diametrically opposed barbs, directly mounted at the tip of the shaft, reduce drag by 40% and assure maximum speed and accurate long range shots. The 1000 lb. Kevlar® shock cord in combination with our hardened Compact Slide Ring is capable of holding even the largest food fish. A quick line disconnect makes removal of the shaft from the fish fast and easy.



All A.B. Biller shafts are stainless spring steel manufactured from a special alloy originally developed for the U.S. Navy. Heat treated to Rockwell 44C, these shafts produce a unique combination of hardness and spring tension.

Line shafts 42" and longer come with 3 grooves to accommodate 3 bands if desired.



For a detailed description of all available A.B. Biller shafts, please consult your A.B. Biller price list.

# Gun Replacement Parts

#### For Wood Guns:

B 10 Muzzle, wood gun

Trigger mechanism B 40

B 20 Grip complete, wood gun

Butt, wood gun B 30

B 29 Line Drop Assembly

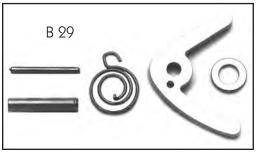


For information about A.B. Biller Gun Bands and Shock Cords, see page 12-13.











#### For Metal Guns: Muzzle, metal gun B 11

Seal Plug B 88

B 89 Guide Ring

B 24 Grip complete

B 31 Butt, metal gun





SPR Slide Spring SLR Slide Ring SLR-C Compact Slide Ring Avail. in 5/16" and 9/32"

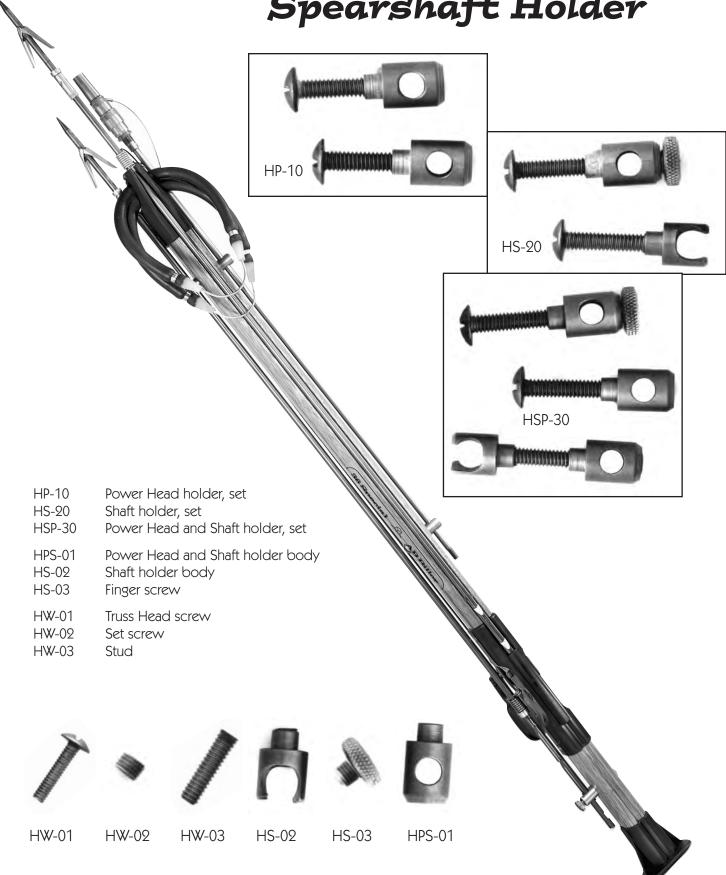








# Power Head & Spearshaft Holder



### Power Heads

These A.B. Biller designed and precision engineered Power Head units are the most advanced and reliable products of its kind available.

The .38, .357 as well as the .44 caliber Power Heads are manufactured of high grade stainless steel with newly designed firing mechanism and safety.

They have been designed and manufactured according to the regulations set forth under the NATIONAL FIREARMS ACT.



All A.B. Biller Power Heads come with a stainless steel cable attaching the barrel to the shaft to prevent the loss of the barrel while re-loading underwater.

OPERATION: The A.B. Biller Power Head has been designed for use and protection underwater, The device is not classified as a firearm but must be treated as such.

The knurled safety nut must be tightened against the Power Head body at all times and only loosened by three turns immediately before use. To load the Power Head the barrel must be unscrewed from the body and the barrel replaced finger tight. During loading and unloading special attention must be paid to insure that the safety nut is tight.

NOTE: It is recommended that the Power Head be used with BLANKS, since it is not the projectile, but the concussion of the explosion that kills the fish.

MAINTENANCE: The A.B. Biller Power Head is manufactured from high grade Stainless Steel and requires little maintenance.

After each use the Power Head should be rinsed with fresh water and lubricated with a very small amount of silicone.

## Natural Rubber Tubing

This 100% natural rubber tubing is available in black or black coated amber in various sizes.

See price list for details.

3/8" Diameter Pole Spear Tubing 1/2" Diameter Spear Gun Tubing 9/16" Diameter Spear Gun Tubing 5/8" Diameter Spear Gun Tubing





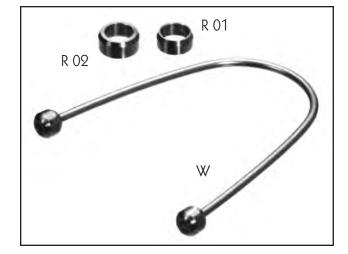






SCK 48-1000 Kevlar® Shock cord for 48" guns SCK 54-1000 Kevlar® Shock cord for 54" guns SCK 60-1000 Kevlar® Shock cord for 60" guns

Kevlar® SC



Wishbone made of hardened stainless steel. Machined stainless steel retainer rings.

W	Wishbone

R 01 Retainer Ring for 1/2" and 9/16" Gun Band

R 02 Retainer Ring for 5/8" Gun Band

## Shock Cord Line

**SCL-NY 150** 150 lbs. test, green Nylon line SCL-NY 300 300 lbs. test, black Nylon line



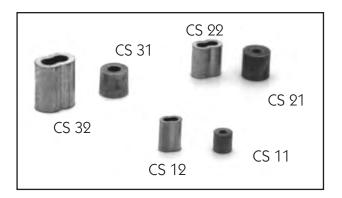


### **Professional Crimping Pliers**

CP 12 Crimping Pliers, Small

### **Copper Crimps**

CS 11	Single Cable Stop, 1/16" ID
CS 12	Double Cable Stop, 1/16" ID
CS 21	Single Cable Stop, 3/32" ID
CS 22	Double Cable Stop, 3/32" ID
CS 31	Single Cable Stop, 1/8" ID
CS 32	Double Cable Stop, 1/8" ID

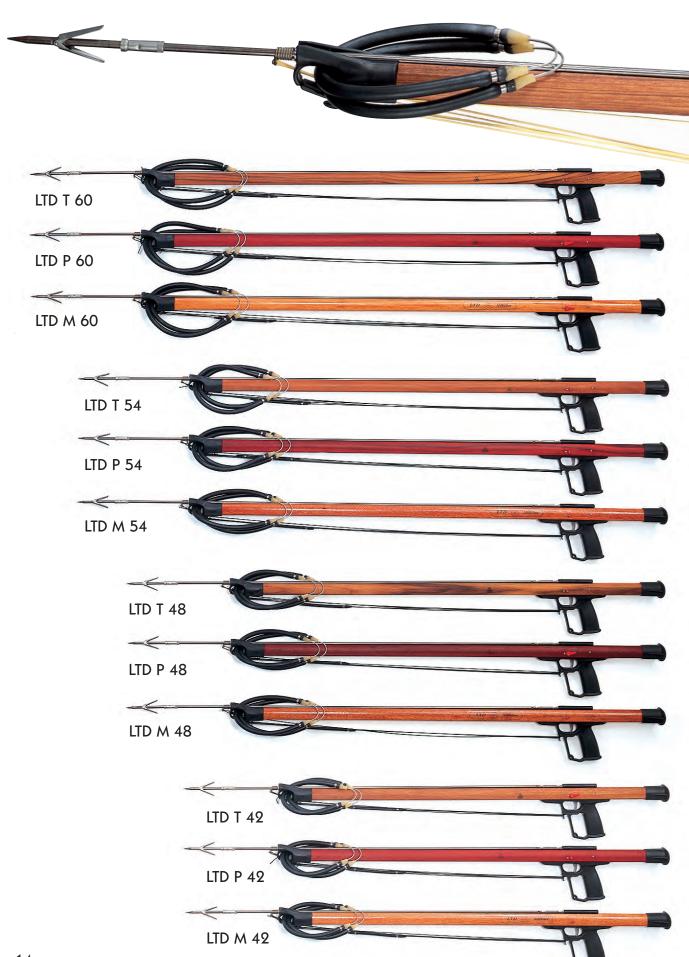


## Cable

### Stainless Steel Cable

**CST 10** Stainless Steel Cable, 1/16" ID Stainless Steel Cable, 3/32" ID CST 20 Stainless Steel Cable, 1/8" ID CST 30





# The A.B. Biller LTD



Model #	Shaft Length	Gun Length, Muzzle to Butt
LTD T 60 Teak	60"	60"
LTD P 60 Padauk	60"	60"
LTD M 60 Mahogany	60"	60"

Model #	Shaft Length	Gun Length, Muzzle to Butt
LTD T 54 Teak	54"	54"
LTD P 54 Padauk	54"	54"
LTD M 54 Mahogany	54"	54"

Shaft Length	Gun Length, Muzzle to Butt
48"	50"
48"	50"
48"	50"
	48" 48"

Model #	Shaft Length	Gun Length, Muzzle to Butt
LTD T 42 Teak	42"	45"
LTD P 42 Padauk	42"	45"
LTD M 42 Mahogany	42"	45"

# The A.B. Biller LTD is handcrafted from selected Mahogany, Padauk or Teak woods with the trigger mechanism and safety fitted directly into the gun barrel.

It is extremely difficult to obtain large quantities of truly straight barrels in these precious woods and therefore makes this speargun the limited edition it is named for.

The LTD is a fine example of A.B. Biller craftsmanship and quality.

The A.B Biller LTD is available in 4 sizes.

### The Biller Reel

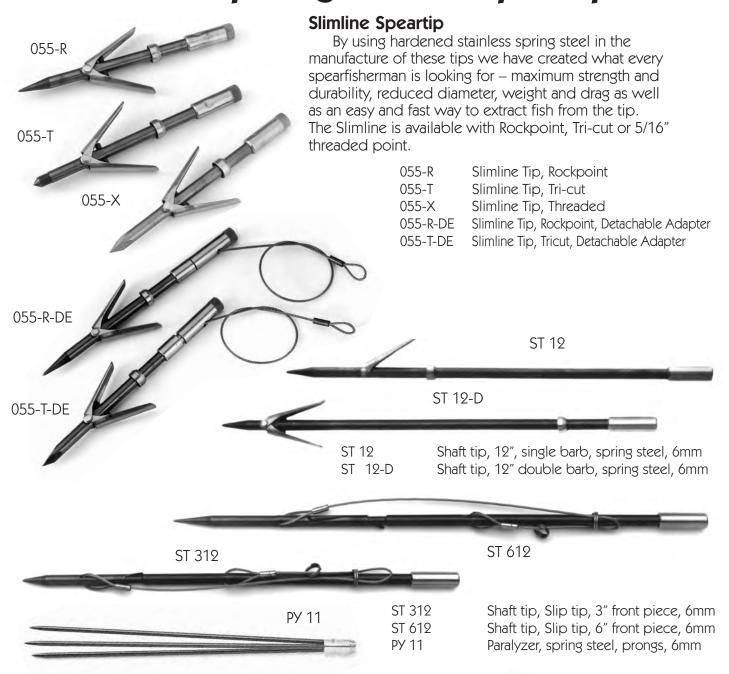


The Biller Reel is a useful accessory to all A.B. Biller spearguns, wood or metal style. Made of rugged plastic, it features a line lock and ambidextrous mounting.

BR-W Reel with

Mounting Kit for
all Wood Guns

# Stainless Spring Steel Spearpoints



### The Australian Tip

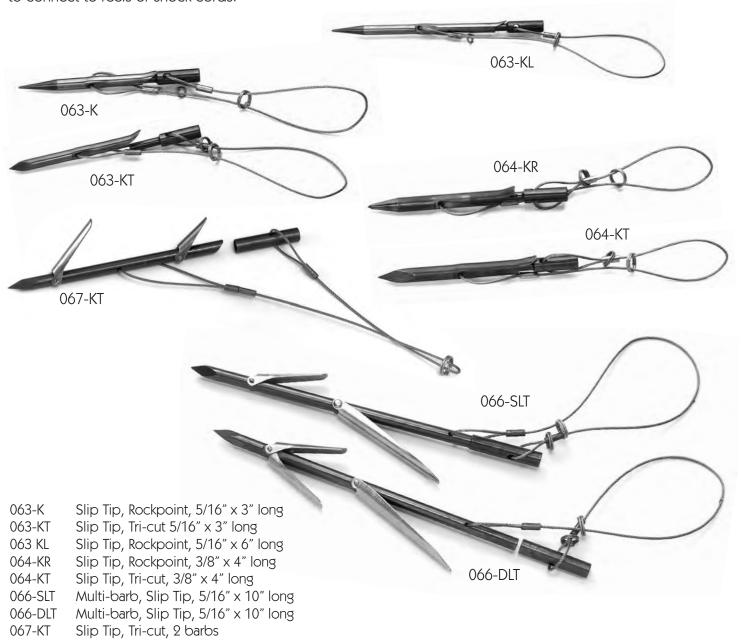
A recreation of the old time favorite Australian Sea Hornet tip. Short, hardened stainless spring steel body with either Rockpoint or Tri-cut tip and stainless steel barbs extending past the tip body make this an extremely powerful, high impact speartip. Available with 6mm and 5/16" shaft thread.

Australian Tip, Rockpoint, 6 mm
Australian Tip, Tri-cut, 6 mm
Australian Tip, Rockpoint, 5/16" (not pictured)
Australian Tip, Tri-cut, 5/16" (not pictured)



# Stainless Spring Steel Slip Tips

Hardened stainless spring steel tips with Rockpoint or Tri-cut, heavy cable (1/16" or 3/32") with loops to connect to reels or shock cords.





An advanced, yet simple to use fish keeper that renders cumbersome bags and metal loops obsolete. The hardened, stainless spring steel pin is slightly curved at its sharpened tip for easy penetration of the fish while the 350 lb. test cord with removable stainless steel ring will securely hold your catch.

TFS Tournament Fish Stringer

# Stainless Steel Spearpoints

A.B. Biller Spearpoints are crafted from high grade stainless steel with attention to detail and versatility. Shown here are the individual components that together make up a variety of more than 60 spearpoints. All parts are interchangeable and allow easy assembly of the exact spearpoint best suited to any situation.



L-FSW Long Barbs

### **ADAPTERS** (6 mm)

ST Standard SW Swivel Hingeable HI DE Detachable

18

074

#### THREAD ADAPTERS

071	6 mm male to 12-24 female
072	6 mm male to 7mm female
073	6 mm male to 5/16 female

6 mm female to 5/16 female (not pictured)

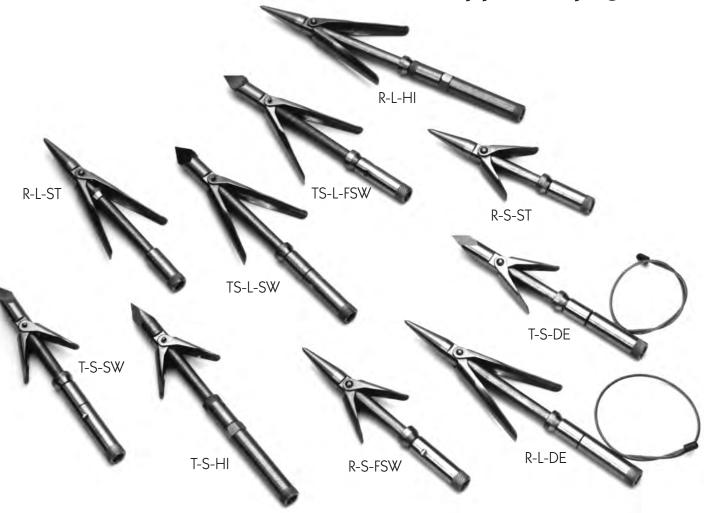
082-L 086-N 087-SA 085-N

For details on all stainless steel barbs, pins and retainer rings. please see price list.



A.B. Biller Economy stainless steel Spear Point.O61-S Single barb

Here are just a few spear points assembled as needed from the components on the opposite page.



R-L-ST
TS-L-SW
R-L-HI
R-S-ST
TS-L-FSW

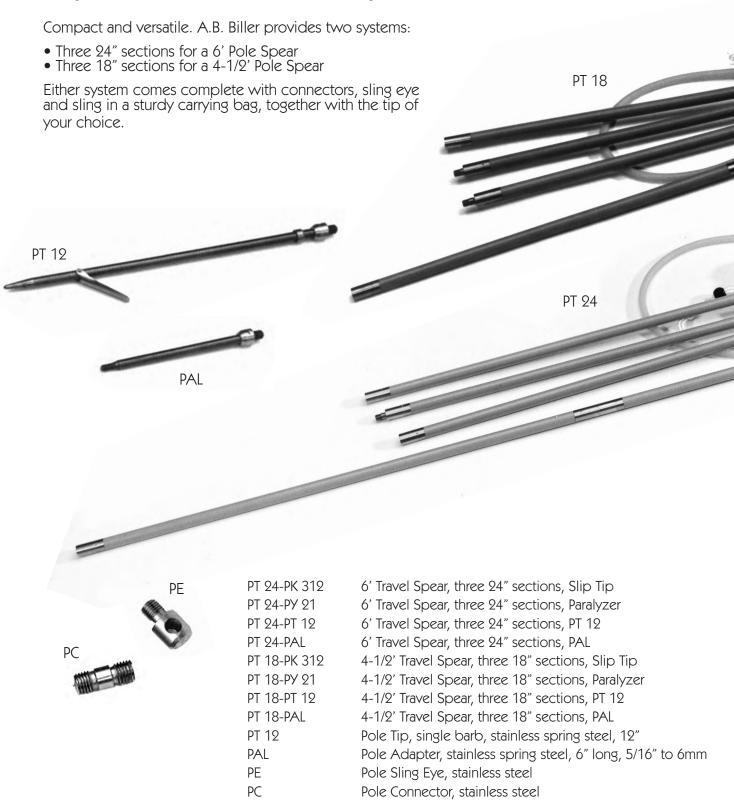
Rockpoint, Long barb, Standard
Tri-cut Special, Long barb, Swivel
Rockpoint, Long barb Hingeable
Rockpoint, Short barb, Standard
Tri-cut Special, Long barb, Fixed Swivel

T-S-SW
T-S-HI
R-S-FSW
R-L-DE
T-S-DE

Tri-cut, Short barb, Swivel
Tri-cut, Short barb, Hingeable
Rockpoint, Short barb, Fixed Swivel
Rockpoint, Long barb, Detachable
Tri-cut, Short barb, Detachable

# Travel Spears & Accessories

A.B. Biller Travel Spears are manufactured from solid 9/16" fiberglass and assembled with stainless steel fittings.





# Pole Spears

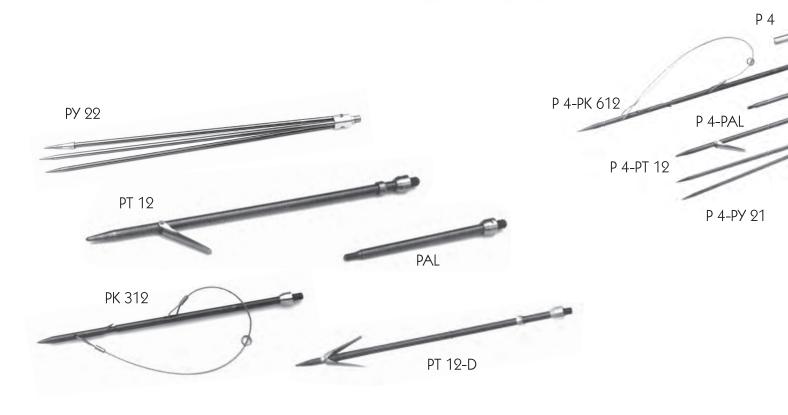
P 6-PK 312 6' Pole Spear, Sling, Slip Tip P6-PY 21 6' Pole Spear, Sling, Paralyzer P6-PT 12 6' Pole Spear, Sling, PT 12 P6-PAL 6' Pole Spear, Sling, PAL

P 6 6' Pole only

P 5-PK 312 5' Pole Spear, Sling, Slip Tip P 5-PY 21 5' Pole Spear, Sling, Paralyzer P 5-PT 12 5' Pole Spear, Sling, PT 12 P 5-PAL 5' Pole Spear, Sling, PAL

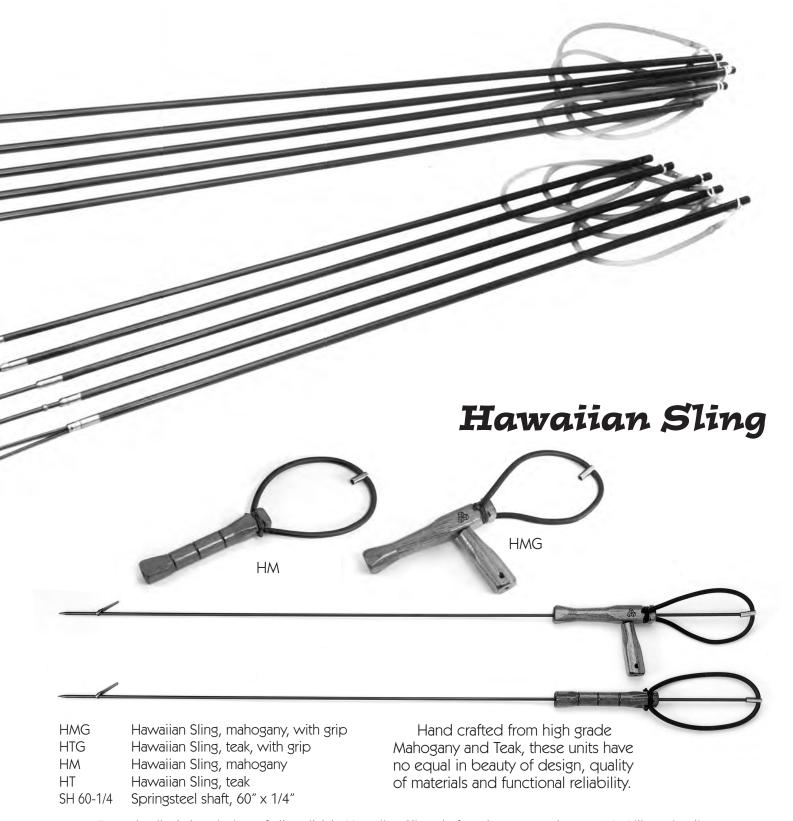
P 5 5' Pole only (5' Pole combinations are not pictured.)



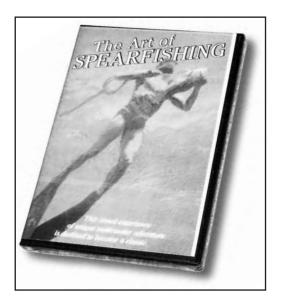


PK 312	Slip Tip	P 4-PK 612	4' Pole Spear, Sling, Slip Tip, long
PY 22	Paralyzer, stainless spring steel, barbed	P 4-PY 21	4' Pole Spear, Sling, Paralyzer
PT 12	Pole Tip, single barb, stainless spring steel, 12"	P 4-PT 12	4' Pole Spear, Sling, PT 12
PT 12-D	Pole Tip, double barb, stainless spring steel, 12"	P 4-PAL	4' Pole Spear, Sling, PAL
PAL	Pole Adapter long, stainless spring steel, 6mm, 5/16"	P 4	4' Pole only

A.B. Biller Pole Spears are manufactured from solid 9'16" fiberglass and assembled with stainless steel fittings. The slings are 100% natural rubber tubing.



For a detailed description of all available Hawaiian Sling shafts, please consult your A.B. Biller price list.



# Spearfishing DVD

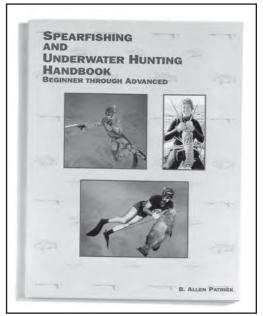
The Art of Spearfishing, a 30-minute DVD features champion spearfisherman and women in beautiful and exciting underwater action footage. This educational DVD will capture the attention of all sport divers – students & veterans alike. It provides insight on the history of underwater hunting, and an overview of equipment and technology as well as addressing the ecological impact of spear fishing.

DVD1 Spearfishing DVD

## Spearfishing Handbook

Spearfishing and Underwater Hunting Handbook provides beginner through advanced "how to" information on spearfishing technique, equipment selection, use, maintenance, safety, and etiquette. 128 pages with over 90 photos and illustrations, revised edition.

BOOK1 Spearfishing Handbook



# Plated Spearpoints

Nickel plated hardened steel spear points with stainless steel barbs and pin.

001-S Single Barb Rockpoint

002-D Double Barb Rockpoint

001-D Double Barb Rockpoint, small

003-D Double Barb Rockpoint with rubber spring



# Display Rack For Spearguns



The A.B. Biller tradition of premier quality products is reflected in this attractive and space saving display unit.

Specially designed for A.B. Biller Spear Guns, these display racks will free some wall or floor space, while increasing your sales through pleasing visual merchandising. The gun rack measures 17" wide, 14" deep, and 29" high.

FDR 8 Floor display rack, 8 guns

The gun rack will be shipped unassembled. All instructions for easy assembly and all necessary hardware will be included.



### Polo Shirts



Be one of the team with this high quality 100% combed cotton heavyweight pique knit polo shirt. It has side vents, a 2 1/2" drop tail and is available in a variety of colors and sizes.

The A.B. Biller logo and speargun are embroidered on the left front side.

Polo 1	Polo shirt, White
Polo 2	Polo shirt, Royal Blue
Polo 3	Polo shirt, Forest Green
Polo 4	Polo shirt, Pure Gold
Polo 5	Polo shirt, Bright Red

Please specify size: Medium, Large, X-Large or XX-Large.



100% cotton, adjustable cap. Available in Khaki embroidered with the A.B. Biller logo and speargun.

Cap 1 Khaki

# Carrying Bag



The carrying bag is available in three sizes to accommodate any A.B. Biller speargun.

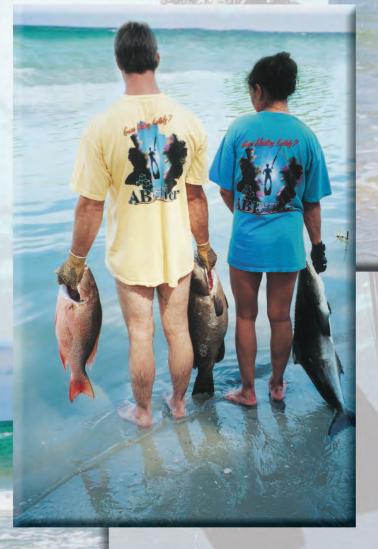
Keep your investment looking new with our speargun carrying bag. It will hold 2 guns, your fins and mask and has a storage pocket for small items.

GB 60 Bag for guns, 54" and 60" GB 48 Bag for guns, 42" and 48"

GB 36 Bag for guns, 36" and smaller

A.B.Biller Guns... Mandatory! A.B.Biller T-shirts...

Optional?



A.B.Biller **T-shirts** now at your select **Pro-Dive Stores** 



www.abbiller.com

